

Work Order ID 50817

July 22, 2009 3:53:09 PM

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Item ID: D206-628-034
Revision ID: N/A
Item Name: Heli-Access-Step RH

Accept

Setup Start

Stop

Start Date: 7/27/09 Start Qty: 4.00
Required Date: 7/31/09 Req'd Qty: 4.00

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:

SPC (Y/N):

Date:
Date:

Run Start
Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels as per PPP D206-628-034

0.00

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

=> 8/10/11

9/18/11

8/4 RH

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Accept



Setup Start



Stop



Start Date: 7/27/09 Start Qty: 4.00
Required Date: 7/31/09 Req'd Qty: 4.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw Draw Plan
Number Rev. Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-628-034 Location: _____ PPP Rev: _____

Packaging

offshore (see Linder)
9/8/12 4x SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/18 JF

UMF 09-08-17

Picklist Print

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Work Order ID: 50817

Parent Item: D206-628-034RevN/A

Parent Item Name: Heli-Access-Step RH


Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C4A  BOLT		Purchased	No			120	Each	152.0000	12.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

152

112082

152

Purchased

No

120

Each

207.0000

32.0000

112314



✓ 54

AN4C14A

Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

207

107087

1

110105

56

111902

150

Purchased

No

120

Each

131.0000

16.0000

8x

✓ 54

AN4C15A

Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

131

103915

1

111359

30

111819

100

3x

✓ 9/8/4
(yx) 54

Picklist Print

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Required Date: 7/31/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C10

x3

Purchased

No

120

Each

697.0000

12.0000



WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

697

106302

91

108473

1

109148

12

109165

49

111819

76

111965

468

11189

54

AN960C416L

x24

Purchased

No

120

Each

352.0000

96.0000



WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

-24

111916

-24

Main Warehouse

ST

376

111808

347

111916

29

D2721-041RevC

x

Manufactured

No

120

Each

0.0000

4.0000



206B Step Assembly

(24x)

96

9/8/14 50

5082 4x 9/9/14

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Shop Packet Print

Picklist Print

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Parent Item: D206-628-034RevN/A

Parent Item Name: Heli-Access-Step RH


Comments:

Start Date: 7/27/09

Required Date: 7/31/09

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-3RevB  Mounting Lug	X4	Manufactured	No			120	Each	168.0000	16.0000			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

168

37335


4

39441

12

47967

152

D2732RevB1  Rubber Extrusion	X5 @ 3.00 ^u	Manufactured	No			120	f	286.4674	8.0000			
--	------------------------	--------------	----	--	--	-----	---	----------	--------	--	--	--

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

286.4674

38509

24.62

43118

261.8474

D2844-1RevA  Arm	X2	Manufactured	No			120	Each	4.0000	8.0000			
--	----	--------------	----	--	--	-----	------	--------	--------	--	--	--

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

4

46844

4

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Shop Packet Print

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Picklist Print

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Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S +4 D2844-3RevA Arm	+1	Manufactured	No			120	Each	8.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	8	
46845	8	

46845 SD

S +4 D3394-041RevA Lug Assembly	+4	Manufactured	No			120	Each	71.0000	16.0000			
--	----	--------------	----	--	--	-----	------	---------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	71	
46861	2	
47970	69	

47970 9/8/4 SD
(41)

Picklist Print

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Start Date: 7/27/09

Required Date: 7/31/09

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 <i>S</i> <i>Nut</i>	<i>x12</i>	Purchased	No			120	Each	395.0000	48.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

355

111819

55

112243

300

111819
112243 *7* *SP*
41

NAS1515H3

x3

Purchased

No

120

Each

524.0000

12.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

524

109268

261

110397

102

111268

161

110397 *9/8/4* *SP*
(42)

Picklist Print

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Required Date: 7/31/09

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S # NAS1515H4L WASHER	x24	Purchased	No			120	Each	158.0000	96.0000			

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

40

103691

40

Main Warehouse

ST

118

111359

118

(24)

111359 9/8/4 (4x) Sp

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	AN960C10	WASHER
24	24	24	24	24	24	AN960C416L	WASHER
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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REFERENCE ONLY

Table 3a: Parts to Remove

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	PART NUMBER	DESCRIPTION
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
1	1			2	2	D2856-400-625	ABRASION STRIP
1	1	2	2			D2856-400-690	ABRASION STRIP
4	4					AN4C11A	BOLT
4	4	4	4	8	8	AN4C12A	BOLT
		4	4			AN4C13A	BOLT

Table 3b: Parts to Add

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	PART NUMBER	DESCRIPTION
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
		4	4			AN4C15A	BOLT

50817

DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	PH		
CHECKED	CE	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9332	SHEET 2 OF 4
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	RUBBER CUSHION ADDITION	NTS
DATE	08.01.24	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	